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- (71) Applicant (for all designated States except US): **SASOL TECHNOLOGY (PROPRIETARY) LIMITED** [ZA/ZA]; 1 Sturdee Avenue, Rosebank, 2196 JOHANNESBURG (ZA).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **STEYNBERG, André, Peter** [ZA/ZA]; 3 Orange River Street, SE4, 1911 VANDERBIJLPARK (ZA). **GREEFF, Pierre** [ZA/ZA]; 108 6th Street, Linden, 2195 JOHANNESBURG (ZA).
- (74) Agent: **VAN DER WALT, Louis, Stephanus**; Adams & Adams, Adams & Adams, Place, 1140 Prospect Street, Hatfield, PO, Box 1014, 0001 PRETORIA (ZA).
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(54) Title: CO-PRODUCTION OF HYDROCARBONS AND DIMETHYL ETHER

$$SN = \frac{[H_2] - [CO_2]}{[CO] + [CO_2]} \quad (I)$$

and carbon monoxide and also carbon dioxide. The composition of at least a portion of the tail gas is adjusted to provide a DME synthesis feedstock with a syngas number (SN) between 1.8 and 2.2, where formula (I) and where $[H_2]$, $[CO]$ and $[CO_2]$ respectively are the molar proportions of hydrogen, carbon monoxide and carbon dioxide in the DME synthesis feedstock. The DME synthesis feedstock is fed into a DME synthesis stage for conversion.

(57) Abstract: A process for co-producing hydrocarbons and dimethyl ether (DME) includes feeding a gaseous feedstock comprising hydrogen and carbon monoxide, into a threephase low temperature catalytic Fischer-Tropsch reaction stage, allowing the hydrogen and carbon monoxide partially to react catalytically in the Fischer-Tropsch reaction stage to form hydrocarbons, and obtaining a tail gas from the Fischer-Tropsch reaction stage which includes unreacted hydrogen